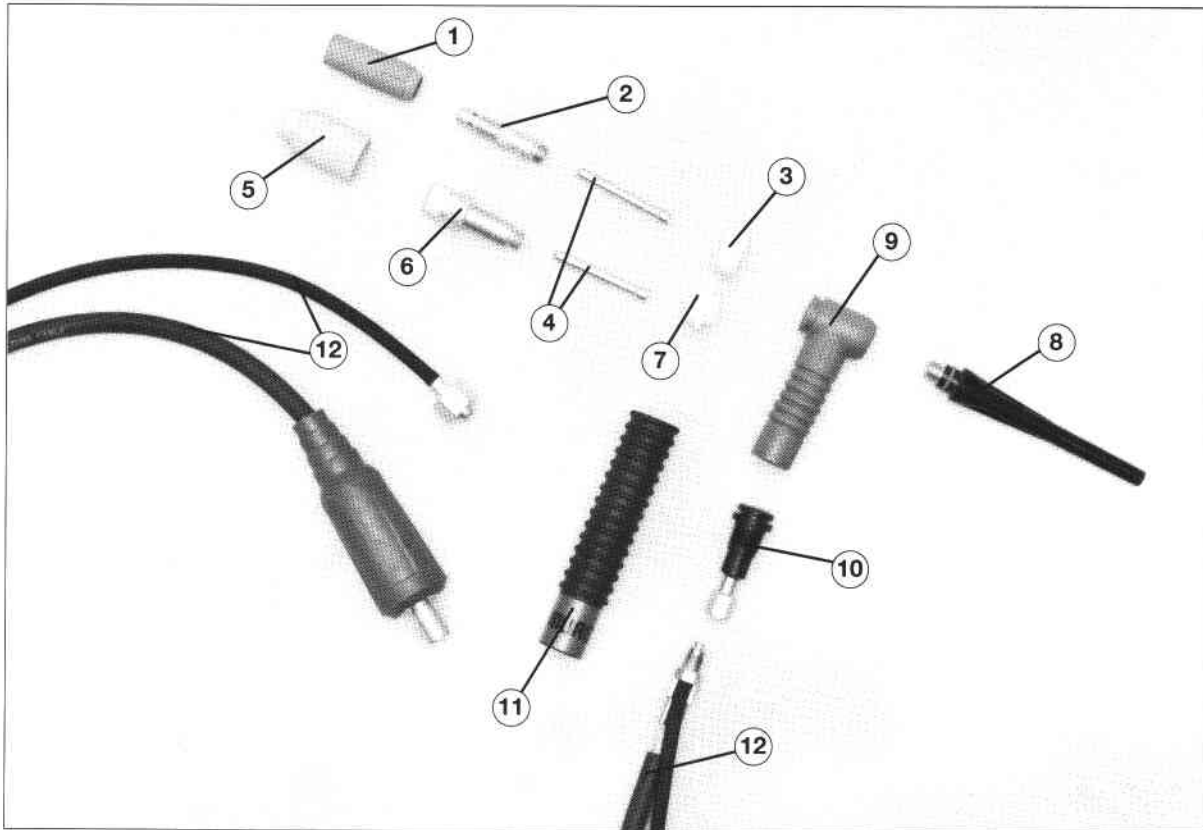


Parts List - TG153F

TG153F 3.8m TIG Torch
TG153F 7.6m TIG Torch

1412295
1412297

150 Amps @ 60% Duty Cycle DC -ve
 90 Amps @ 60% Duty Cycle AC



Nozzles / Collet Bodies

▲	1 Ceramic Nozzle 47mm x 6mm Pk10	1408350
	1 Ceramic Nozzle 47mm x 8mm Pk10	1408351
	1 Ceramic Nozzle 47mm x 10mm Pk10	1408352
●	1 Ceramic Nozzle 47mm x 11mm Pk10	1408353
▲	1 Ceramic Nozzle 47mm x 13mm Pk10	1408354
	1 Ceramic Nozzle 47mm x 16mm Pk10	1408355
	1 Ceramic Nozzle 47mm x 20mm Pk10	1408356
*	1 Collet Body 0.5mm	1408091
*	2 Collet Body 1.0mm	1408092
* ▲	2 Collet Body 1.6mm	1408093
* ●	2 Collet Body 2.4mm	1408094
* ▲	2 Collet Body 3.2mm	1408095
	3 Nozzle Gasket	1411649

Collets

	4 Collet 0.5mm Pk5	1408190
	4 Collet 1.0mm Pk5	1408191
	4 Collet 1.6mm Pk5	1408192
	4 Collet 2.4mm Pk5	1408193
	4 Collet 3.2mm Pk5	1408094

Switches and Components

	NSMomentary Switch (SW1F)	1411668
	NSOn/Off Switch (SW2)	1411669
	NSStrap-On Switch (SW3)	1411735
	NSSwitch Kit 3.8m (SW3)	1412221
	NSSwitch Kit 7.6m (SW3)	1412222

Torch Switch Plugs

	NSPlug 2-pin	1407817
	NSPlug 3 Pin	607574
	NSPlug 4 Pin	627018
	NSPlug 6 Pin	607771

Nozzles / Gas Lenses

	5 Gas Lens Nozzle 41mm x 6mm Pk5	1408386
	5 Gas Lens Nozzle 41mm x 8mm Pk5	1408387
	5 Gas Lens Nozzle 41mm x 10mm Pk5	1408388
	5 Gas Lens Nozzle 41mm x 11mm Pk5	1408389
	5 Gas Lens Nozzle 41mm x 13mm Pk5	1408390
	5 Gas Lens Nozzle 41mm x 18mm Pk5	1408391
* 6	Gas Lens Collet Body 0.5mm	1408111
* 6	Gas Lens Collet Body 1.0mm	1408112
* 6	Gas Lens Collet Body 1.6mm	1408113
* 6	Gas Lens Collet Body 2.4mm	1408114
* 6	Gas Lens Collet body 3.2mm	1408115
7	Gas Lens Insulator	1412254

Components

▲ NS	Short Back Cap with O Ring	1408143
● 8	Long Back Cap with O Ring	1408144
9	Torch Head	1412298
10	Torch Body	1412259
11	Torch Handle	1412299
◆ 12	Power/Gas Lead Assembly 3.8m	1411645
◆ 12	Power/Gas Lead Assembly 7.6m	1411646
● NS	Neoprene Rubber 13.7m	1411674
NS	Protective Zip Cover 3.1m	1411672
NS	Protective Zip Cover 6.7m	1411673
NS	Tig Spot Welding Kit	1411662
NS	Torch Accessory Kit	1410208

KEY

- * Collet Bodies include one collet of matching size
- ◆ Gas hose fitted with 1/4" BSP nut & nipple
- ◆ Power cable fitted with 35mm² Dinse plug

- Consumable items supplied with the torch
- ▲ Items contained in the accessory kit
- NS Not Shown