

## Sabre-arc 100 & PT-100/PTM-100 Parts List

### OPTIONAL EXTRAS

PT-100 Torch 75° Head 15m	Pt.No. 1414275
PTM-100 Mechanised Torch 7.6m	1414276
PTM-100 Remote Control Switch 7.6m	1414277
PT-100/PTM-100 Torch Consumables Kit	1414256

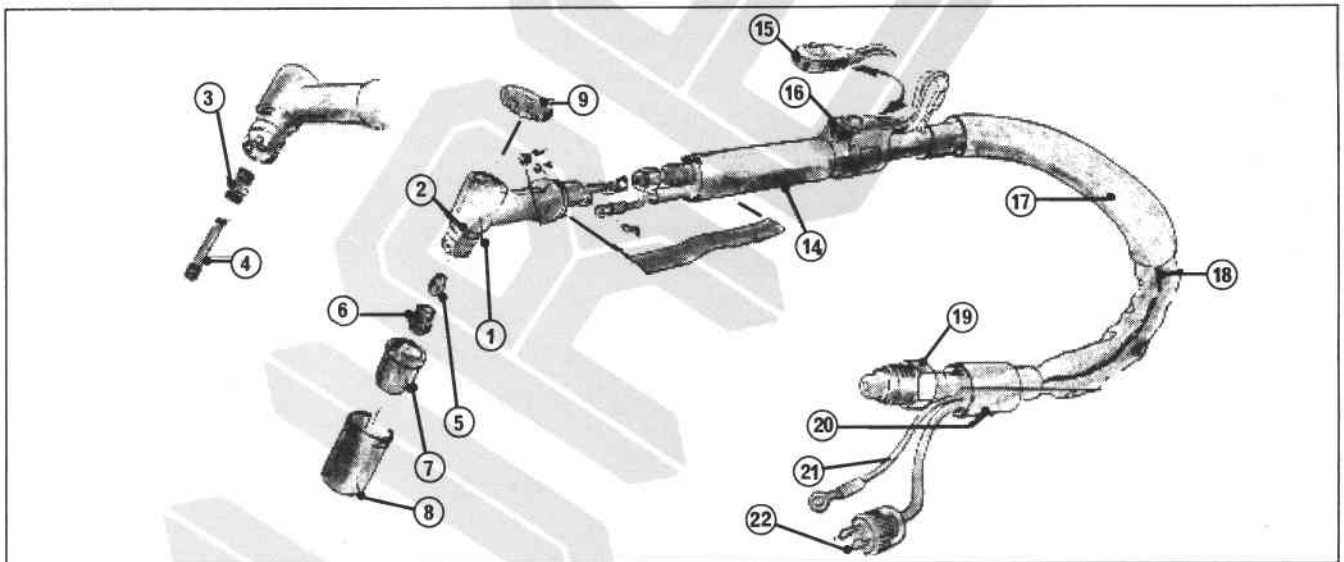


Fig. A PT-100 Torch Assembly

Item	Part No.	Description
1	1414278	Torch head 75°
2	1414288	Gasket
3	1414264	Electrode adaptor
4	1414265	Baffle tube
5	1414263	Electrode
6	1414260	Cutting tip 1.32mm (60A)
-	1414261	1.45mm (85A)
-	1414262	1.70mm (105A)
-	1414271	Gouging tip 2.69mm (100A)
-	1414270	2.26mm (70A)
7	1414257	Heat shield
8	1414267	Shroud
9	1414266	Shroud cap

Item	Part No.	Description
14	1414279	Handle
15	1414219	Switch
16	1414280	Switch holder
17	1414281	Flex support
18	1414282	Sheath 7.6m
-	1414285	Sheath 15m
19	1414283	Power cable assy 7.6m
-	1414286	Power cable assy 15m
20	1414224	Boot
21	1414284	Pilot arc cable 7.6m
-	1414287	Pilot arc cable 15m
22	1414225	Plug
-	1414269	Pilot arc adaptor