

New welding gun for LKA 150

From **week 46** 1996 a new welding gun **PSF 150V** is introduced in LKA 150. The old gun **PSG 14V** will not be available any more. Machines with serial numbers higher than 644-646-0061 is equipped with the new welding gun. Spare parts for **PSG 14V** will be available as usual.

The new **PSF 150V** is based on our **PSF**-system and looks very much like **PSF 160**. This means that we can use the same spare and wear parts as in **PSF 160**. Some extra parts that are specific for **PSF 150V** is also introduced.

Below a simplified spare part list is presented:

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|----|---------------------------------|--------------------|
| | Welding gun PSF 150V | 456 930-880 |
| 1 | Spare part kit (same as before) | 469 517-880 |
| 2 | Spare part kit (same as before) | 469 517-881 |
| 3 | Swan neck complete 45° | 366 324-880 |
| 4 | Gas nozzle | 366 854-880 |
| 5 | Spatter protection | 366 396-001 |
| 6 | Adapter | 469 249-001 |
| 7 | Insulation | 366 397-001 |
| 8 | Protection hose L=63 mm | 192 086-006 |
| 9 | Locking nut | 468 886-880 |
| 10 | Handle complete | 468 912-880 |
| 11 | Trigger | 365 840-880 |
| 12 | Wire liner teflon | 456 928-880 |
| 13 | Wire liner steel spiral | 456 929-880 |
| 14 | Contact tip for wire Ø 0,6 | 468 500-001 |
| 15 | Contact tip for wire Ø 0.8 | 468 500-003 |

