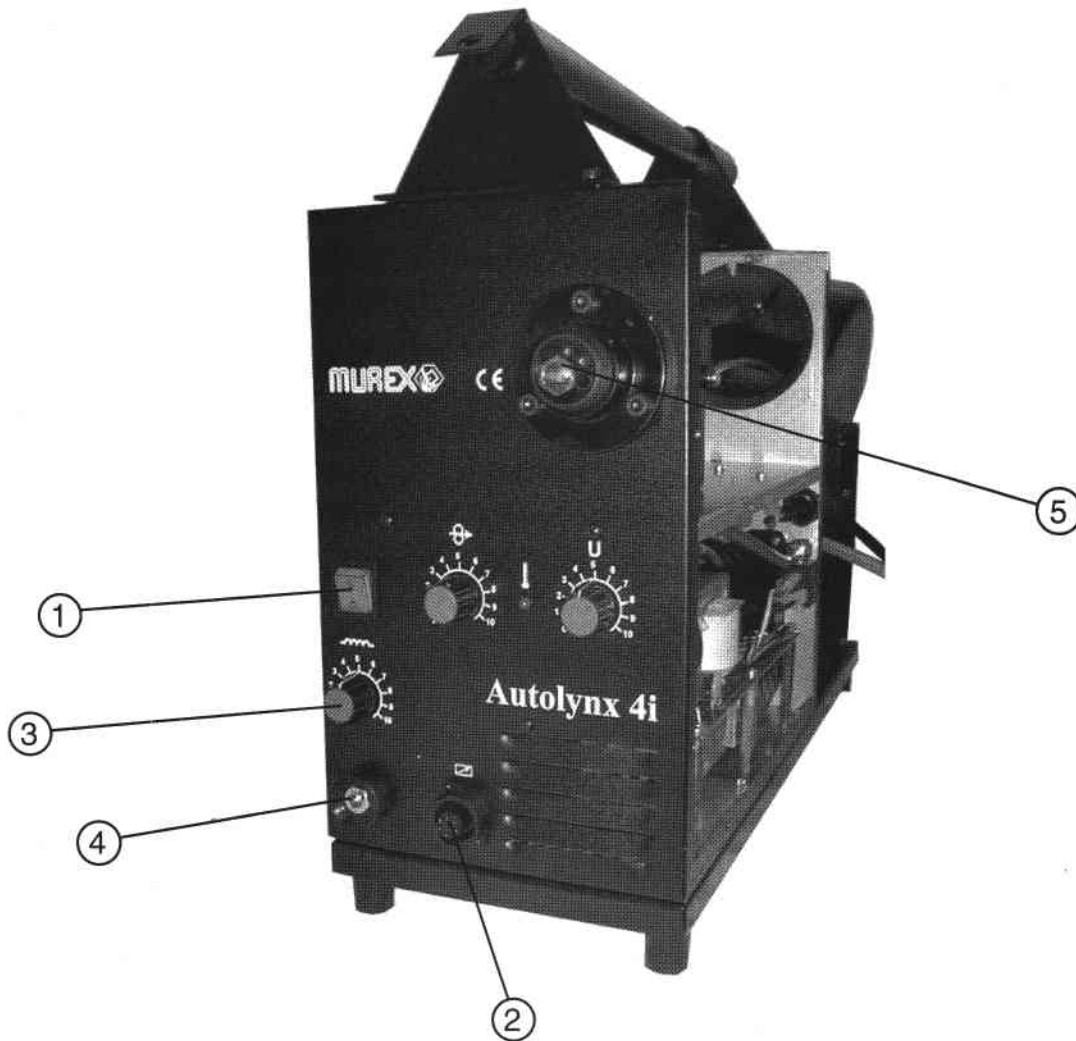
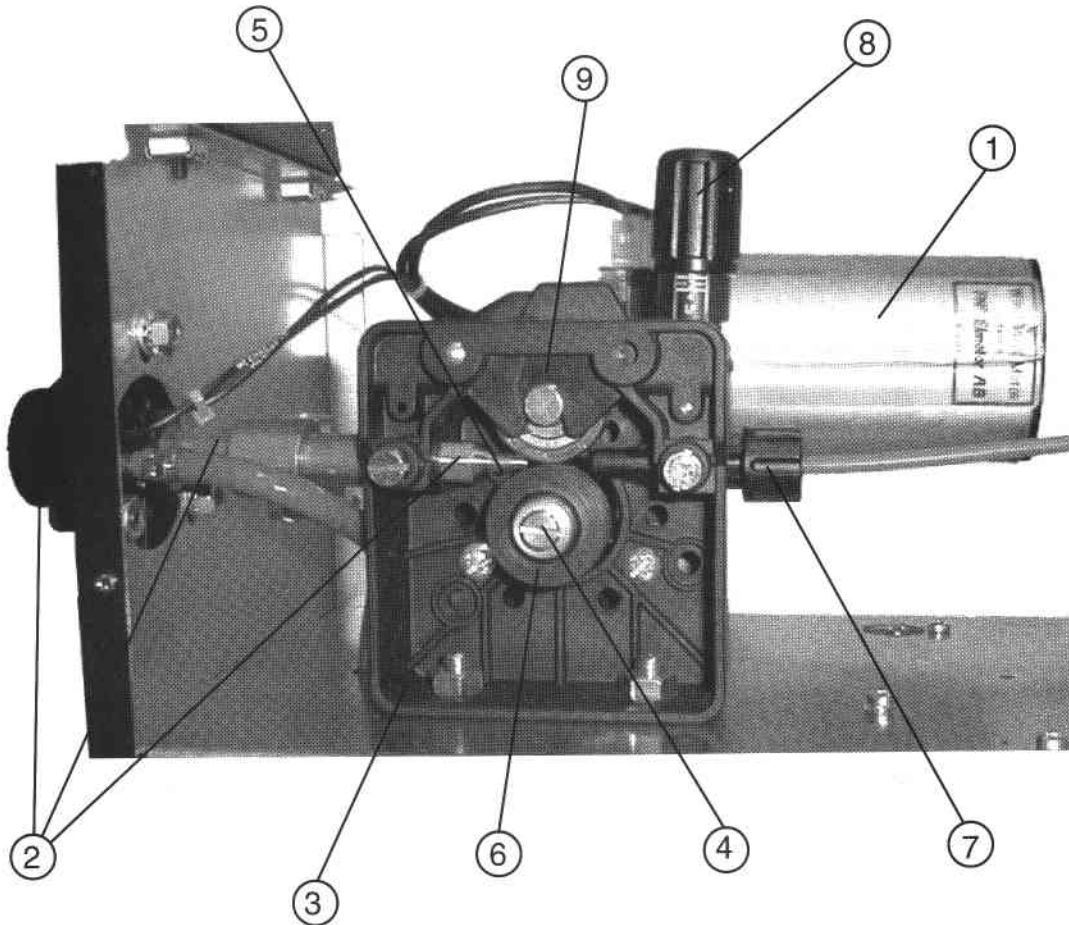


shown with optional reel cover

Item	Part No.	Description	Cct Ref
1	1415824	Main Inverter PCB	INVSS
2	1415825	MIG Control PCB	SSMIG
3	1415481	EMI Filter	EMI
4	1415480	Fan	VR1
5	1415483	Gas Valve	EV1
6	1415826	Inductor	L1
7	1413840	Reel Hub Ass'y	



Item	Part No.	Description	Cct Ref
1	1415485	Swch Power on/off	S1
2	1415827	Remote Control Socket	CN1
3	1415828	Potentiometer 22K Ω	RV1
4	1404314	Dins Socket 10/25	-
5	1413108	Central Adaptor Ass'y	-



Item	Part No.	Description	Cct Ref
1	1415007	Wire Feed Motor	M
2	1413108	Central Adaptor Ass'y	-
3	1413874	Feedplate	-
4	1413104	Retaining Screw	-
5	1413103	Outlet Guide Tube Liner	-
6	1411470	Feed Roll 0.6-0.8H	-
7	1411470	Inlet Guide	-
8	1413897	Pressure Adjuster	-
9	1415001	Pressure Arm Ass'y	-

