



Subject: Tradesmig 140-1/180-1/210-1/260-1/280-3
Number: 197
Date: 24th September 2007
From: Group Service Manager

The "Thermostat ST1" was originally fitted into the windings of the main transformer TM1.

I would advise that a design change has been made to the above machines and this thermostat is now mounted externally onto the main transformer. The thermostat is secured to the transformer with silicon glue with a working temperature of 200°C or higher.

Please find below a table indicating the thermostat part number for each machine type:

<u>Machine Type</u>	<u>Thermostat Part No.</u>
Tradesmig 140-1	0349308084
Tradesmig 180-1	0349483724
Tradesmig 210-1	0349483724
Tradesmig 260-1	0349483724
Tradesmig 280-3	0349309784

Please ensure all engineers are made aware of the above and that your records are amended accordingly.

Reg Hayward

SERVICE BULLETIN