



Subject: Service Exchange PCB's
Number: 191
Date: 10th August 2004
From: Group Service Manager

As you are aware Murex offer a Service Exchange scheme for their small inverter ranges, this has now been extended to include PCB's for the Transtig range. Please find below an updated list of PCB's available together with list prices.

<u>Part No.</u>	<u>Description</u>	<u>Power Source</u>	<u>List Price £</u>
1415576	Main Inverter PCB Assy	Tradesarc Dual 131i or Dual 141i	230.00
1415487	Main Inverter PCB Assy	Tradestig AC/DC 161i	265.00
1415488	AC/DC Com. PCB Assy	Tradestig AC/DC 161i	212.00
1415489	Control PCB Assy	Tradestig AC/DC 161i	165.00
1415490	HF PCB	Tradestig AC/DC 161i	120.00
1415574	Main Inverter PCB Assy	Tradesarc 141i (240V)	180.00
1415570	Main Inverter PCB Assy	Tradestig Dual 151i	245.00
1415571	Control PCB Assy	Tradestig Dual 151i	155.00
61219	Pri Inverter PCB	Transtig AC/DC 203i, 353i	360.00
61228	Pri Inverter PCB	Transtig AC/DC 201i	300.00
61999	Comm Assy	Transtig AC/DC 353i	760.00
61896	Comm Assy	Transtig AC/DC 201i, 203i	560.00
61894	Display PCB	Transtig AC/DC 201i, 203i, 353i	220.00
1415703	Main Inverter PCB	Sabre-arc 25i	250.00
1415704	Logic Control PCB	Sabre-arc 25i	130.00
1415572	HF/GV PCB	Sabre-arc 25i/Tradestig Dual 151i	130.00

As previously, orders must be placed with Group Technical Dept. Staff at Waltham Cross who will also require the serial number of the power source. Again, the failed PCB must be returned to Waltham Cross before the Service Exchange PCB can be shipped. Please ensure that the returned PCB is properly packaged to prevent shipping damage and is clearly addressed as follows:

Group Technical Arc Equipment
Service Exchange PCB
ESAB Group (UK) Ltd
Hertford Road
Waltham Cross
Herts
EN8 7RP

Cont/d.

SERVICE BULLETIN

Also ensure that the packaging contains the official order and carries your name and address.

When fitted by an approved Murex Service Centre the exchange PCB carries a 6 months warranty.

Please note, when removing the failed PCB assembly from the Dual 131i/141i or the 240V only 141i, the current control potentiometer and the yellow thermal overload LED are treated as part of the PCB assembly and must not be detached from it.

When it is evident that unauthorised repair attempts have been made to repair the PCB assembly, it will not be accepted for Service Exchange.

Reg Hayward