



Subject: Transmig 423S/523S
Number: 186
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From: Group Service Manager

Murex Welding Products Ltd have recently introduced the above equipment into their Arc Equipment product range, please find below a brief description of this equipment for your approved engineer(s).

Electrically/electronically these units are very similar to the previous Transmig 413S/513S machines.

The main differences are listed below:

1. The front panel is now steel as opposed to plastic
2. The units have three inductor outlets
3. One type of thyristor for both machine sizes, this now sold as a kit
4. Although electronically the same the PCB has a different part number, this due to different software changes to improve characteristics

PLEASE NOTE:

The above machines will also be sold in the ESAB brand, the designation being ESABMig 400t/500t

Please find enclosed manuals for the above equipment for your approved engineer(s).

Reg Hayward

SERVICE BULLETIN