



**Subject:** 110/230V Autoswitch PCB, part number 1415492  
**Number:** 170  
**Date:** 28<sup>th</sup> July 2000  
**From:** Group Service Manager

The above PCB is fitted into the Tradesarc Dual 141i and the Tradestig Dual 151i.

The respective service manuals you were sent contain an incorrect drawing regarding the wiring to this PCB.

The drawing concerned is page 7 in the Tradesarc Dual 141i service manual and page 10 in the Tradestig Dual 151i service manual.

**Therefore please find attached the correct drawings, one for each service manual.**

**Note:**

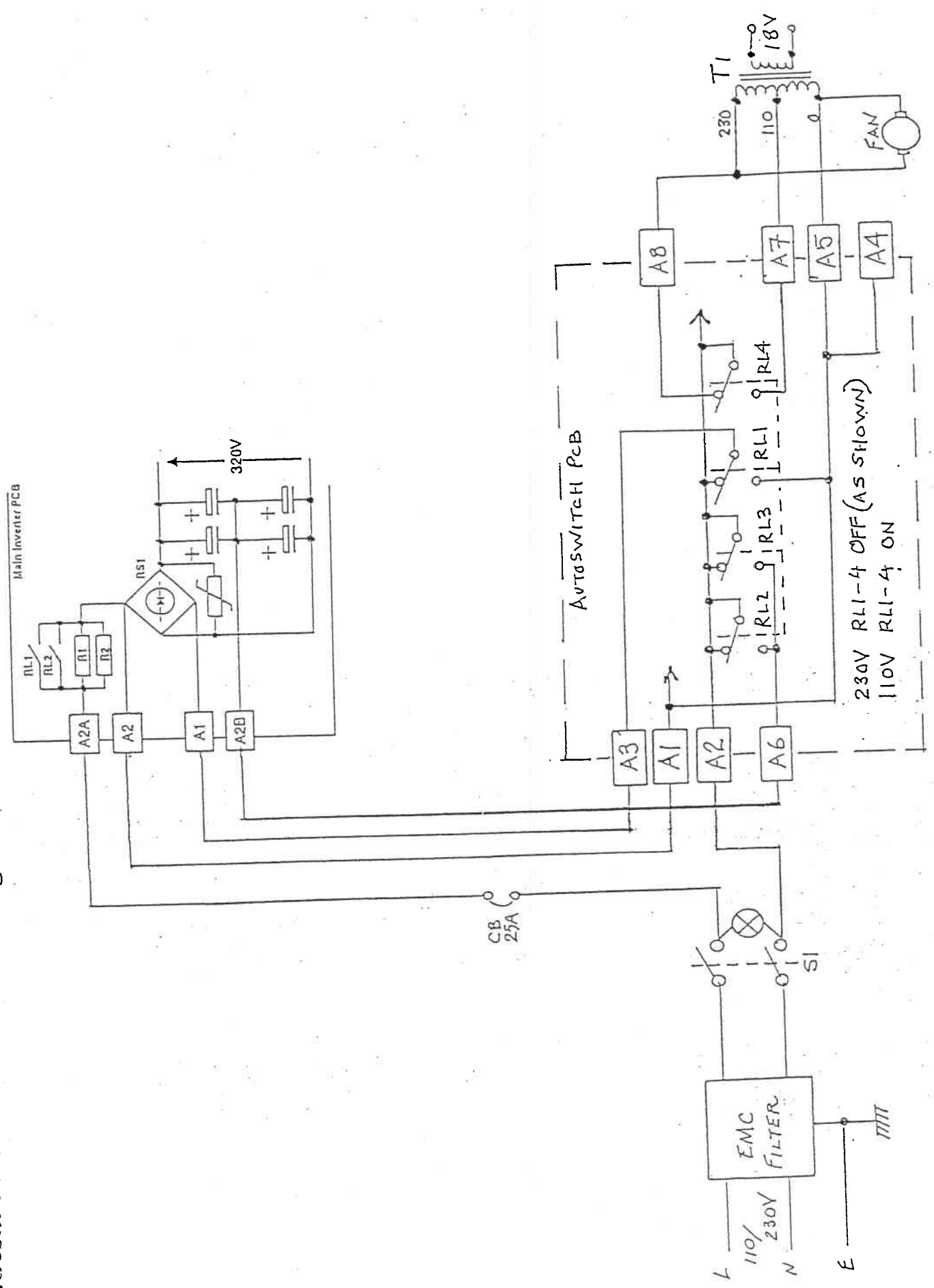
If the unit is wired up as shown on the incorrect drawing the Inverter PCB will be damaged immediately the machine is connected to mains voltage.

Therefore please ensure that all your engineers are made aware of the above and that all incorrect drawings are destroyed.

R.G. Hayward

# SERVICE BULLETIN

# Autoswitch 110/230V PCB Operation (Tradesarc Dual 141i & Tradestig Dual 151i)



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